

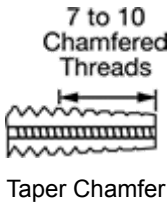


Uncoated High-Speed Steel General Purpose Tap

Taper Chamfer, 10-32 Thread Size, 7/8" Thread Length

\$5.22 Each

2522A759



Chamfer Type	Taper
Application	Through-Hole Threading, Closed-End Hole Threading
Thread Size	10-32
Thread Length	7/8"
Overall Length	2 3/8"
Number of Tapping Ends	1
Maximum Tapping Depth	7/8"
Drill Bit Size	21 ga.
Decimal Size Equivalent	0.159"
Thread Direction	Right Hand
For Use On	Steel, Iron, Stainless Steel, Nickel, Aluminum, Brass, Bronze, Copper, Plastic
Material	Uncoated High-Speed Steel
Flute Type	Straight
Number of Flutes	4
Thread Type	UNF
Pitch Diameter Limit	H3
Pitch Diameter Tolerance	0.001" to 0.0015"
Shank Type	Square
Individual/Set	Individual

RoHS	RoHS 3 (2015/863/EU) Compliant
REACH	REACH (EC 1907/2006) (01/16/2020, 205 SVHC) Compliant
Country of Origin	United States
Related Product	Tap Sets

Cut threads into most metal and plastic. These high-speed steel taps are durable enough for small-scale tapping jobs, but they're not recommended for production use. For better chip flow, choose a tap with fewer flutes.

Drive square-shank taps with a tap wrench or use them in a tap holder for drill presses and milling machines. Uncoated taps are strong enough for most tapping jobs but have the shortest tool life. Taper-chamfer taps have 7-10 chamfered threads at the tip for cutting into the workpiece. They require less torque than other chamfer types, making them a good choice for starting threads and tapping through holes. However, a longer taper means that they cannot thread as close to the bottom of closed-end holes.

Sets include one taper-, one plug-, and one bottoming-chamfer tap.